# 3" SlowStop IronFlex Horseshoe IBC 1607.8.3 Testing 21-MAY-2021



# **Purpose:**

To confirm conformance to International Building Codes and anchoring strength of the SlowStop 3" IronFlex Horseshoe when installed with anchors with an embedment less than 4".

### **Experiment Design:**

Shortened Hilti KH-EZ anchors were used to simulate pull out resistance in 4" residential concrete slab. 5/8" Hilti KH-EZ anchors with a length of 4" were used to anchor the SlowStop 3" IronFlex Horseshoe in the concrete. The SS3Y-27-HS unit has a base plate thickness 1/2", causing each anchor to have a 3.5" embedment in the concrete.



Figure 1 – Anchor Length

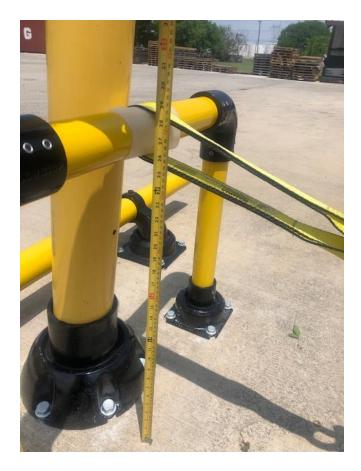


Figure 2 – Pipe Height



Figure 3 – Horseshoe Rigging

A production SS3Y-27-HS SlowStop 3" IronFlex Horseshoe was installed in 3000-3500 psi 6" thick concrete. A strap was attached at the mid-point of the 3" horizontal pipe to connect the rigging to pull (in effect a push due to the connection point on the opposite side) the Horseshoe with 6,500 pounds of force using a lever chain hoist. An S type load cell was rigged in line with the pulling force in order to measure actual force.

#### **Results:**

The SS3Y-27-HS was held at approximately 6,500 pounds of force for 5 minutes. The resulting concrete after the test was left unmarred with no signs of spalling or cracking near the critical anchors of either of the 3" Pedestals.



Figure 4 – Cement After Test

### **Conclusion:**

Given the resulting data, it may be concluded that the SS3Y-27-HS is suitable to be used in residential slabs confirming conformance with IBC 1607.8.3 when the SlowStop 3" IronFlex Horseshoe is anchored properly in 4" thick residential concrete.

#### APPENDIX A - Load Cell Calibration Certificates

## S-Type Pull Force

#### OMEGA ENGINEERING 1NC.

#### LOAD CELL FINAL CALIERATION

0.00 - 10000.00 LBS Excitation 10.000 vdc

Serial: 381452 Job: WHM0030957

Model: LCCD-10K

Tested By: ED
Tenperature Range: +0 to +150 F
LBS Specfile: LCCD Date: 5/22/2019

10000.00 LBS 0.00 -

calibraced:	0.00 -	10000.00 1553	Specifie, mose
Force LBS	Unit Data mVdc	Normalized Data	
0.00	- 0.070	0.000	
5000.00	14.939	15.009	
10000.00	29.950	30.020	
5000.00	14.947	15.017	
0.00	- 0.070	0.000	
Balance	- 0.070	mVdc	
Sensitivity	30.020	mVdc	
In Resist	447.00	Ohms	
Out Resist	352.30	Ohms	
59K Shunt	14.913	mVdc	

Change at 0.00 LBS (-INPUT to -OUTPUT)

Calibration Factors:

Sensitivity = 3.002 mV/V 59K Shunt = 1.491 mV/V

ELECTRICAL LEAKAGE: PASS

ELECTRICAL WIRING/CONNECTOR: RED

RED = +EXCITATION BLACK = -EXCITATION GREEN = +OUTPUT WHITE = -OUTPUT

This Calibration was performed using Instruments and Standards that are traceable to the United States National Institute of Standards Technology. Description Range Reference Cal Cert S/N

20K LB LOAD STD TEN 0 -10000.00 LBS C-2740 C-2740 177438-A Unit Under Test WCS44931L 3146A20228 34401A DMM UUT C-2404 C-3006 US36107898 34401A DMM STD Pressure Monitor WCS41717I.

Date: 5/22/2019 Q.A. Representative : El Suchman 9.

This transducer is tested to & meets published specifications. After final calibration our products are stored in a controlled stock room & considered in bonded storage. Depending on environment & severity of use factory calibration is recommended every one to three years after initial service installation date. COMMENTS: FINAL TEST IN TENSION.

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